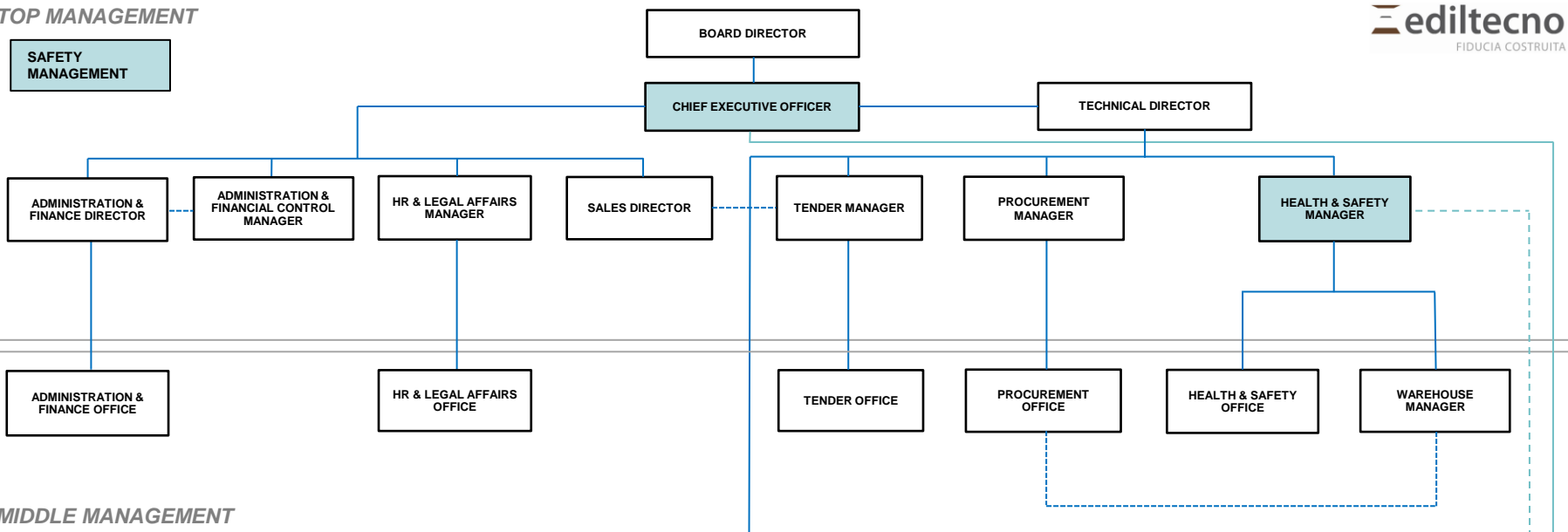


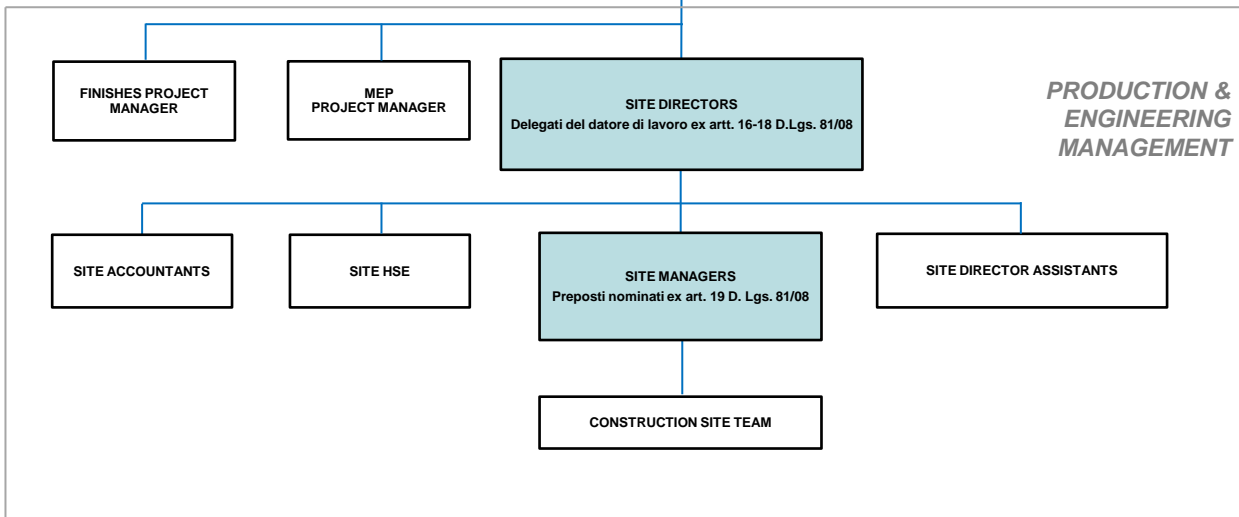
SAFETY CHART

TOP MANAGEMENT

SAFETY MANAGEMENT



MIDDLE MANAGEMENT



PRODUCTION & ENGINEERING MANAGEMENT

